




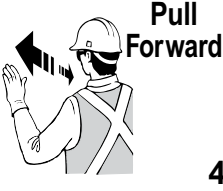


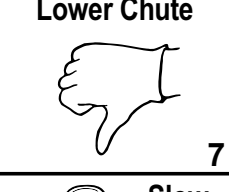
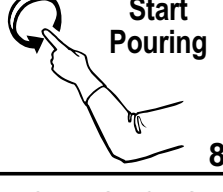
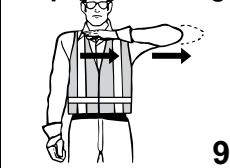
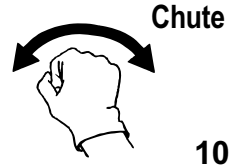

Ready-mix driver and concrete pumping hand signals

Demonstrate

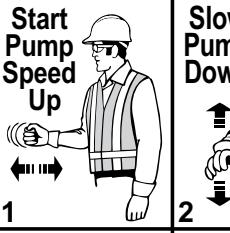
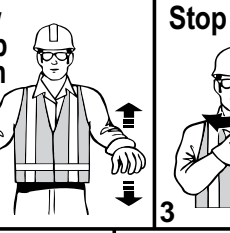
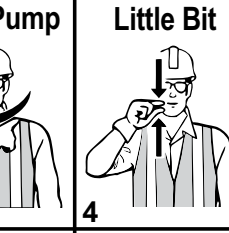
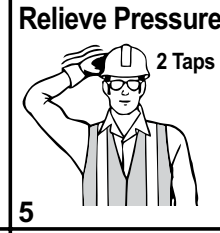

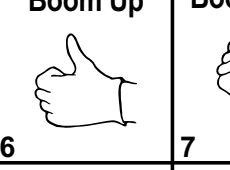
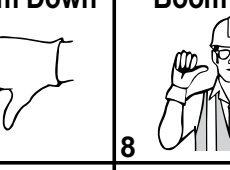
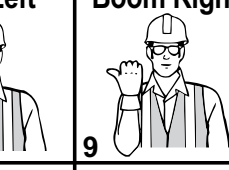
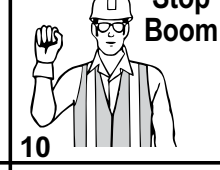

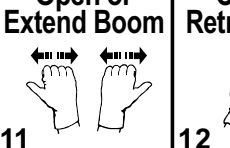
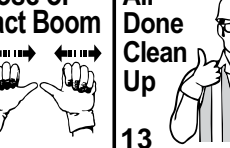
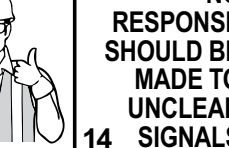

Demonstrate the hand signals below. Ask your crew to practise them so that they become natural.

Hand out IHSA's *Ready-mix Driver and Concrete Pumping Hand Signals Card* (V007).

READY-MIX DRIVER HAND SIGNALS

| | | | |
|--|---|--|--|
| Head In  1 | Back In  2 | Back Up  3 | Pull Forward  4 |
| Stop  5 | Raise Chute  6 | Lower Chute  7 | Start Pouring  8 |
| Stop Pouring  9 | Lock or Unlock Chute  10 | Slow Down Drum  11 | NO RESPONSE SHOULD BE MADE TO UNCLEAR SIGNALS 12 |

CONCRETE PUMPING HAND SIGNALS

| | | | | |
|--|--|---|--|--|
| Start Pump Speed Up  1 | Slow Pump Down  2 | Stop Pump  3 | Little Bit  4 | Relieve Pressure  2 Taps 5 |
| Boom Up  6 | Boom Down  7 | Boom Left  8 | Boom Right  9 | Stop Boom  10 |
| Open or Extend Boom  11 | Close or Retract Boom  12 | All Done Clean Up  13 | NO RESPONSE SHOULD BE MADE TO UNCLEAR SIGNALS 14 |  Work Safe for Life V007 |